

# RANOMATIC® 969-G

## COMPATIBILITY CHART

- **General Compatibility Chart**

This chart is based on 80% wear of the prior existing deposits unless noted. Any prior existing deposit with excess cross-checks, porosity, or major spalling should be removed.

Existing Substrate or Alloy	Compatible at 80% wear (weldable)
4140	direct application
4145	direct application
4340	direct application
Arnco 100XT	weldable
Arnco200XT	weldable
Arnco300XT	weld after 95%wear
Tuboscope TCS-8000	weldable
TCS Titanium	weldable
Postalloy Duraband NC	weldable
Postalloy Tuffband NC	weldable
Pinnchrome X-38	weldable
Duramat AS-751	weldable
Tungsten Carbide (WC)	weldable
Grant Prideco Smooth-X	weldable
Grant Prideco Platinum	weld after 95% wear
NOVA-7	2 Layers OK
969-G	Weldable

**RANKIN®**

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